

CACO3 FILLER & COLOR MASTERBATCH

Edition: 2024

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Nhat Huy Group is the leading manufacturer and exporter of CACO3 Filler, Color and others Additives Masterbatch in Vietnam. Founded in 2004, we have been doing business with customers from all over the world, spreading across five continents.



INTRODUCTION



Mega Plast Joint Stock Company (MEGA PLAST JSC.,) and HUU NGHI PLASTIC COMPOUNDS. JSC are plastic additive manufacturing factories which belong to NHAT HUY GROUP.

OUR FACTORIES

NHAT HUY GROUP

GRADE:

C.TT CP PHŲ GIA NEKŲA MEEL

FACTORY 1: MEGA PLAST JSC.,

Total Area: 50,000 m2 Capacity: 150,000 tons/year Production Lines: 15 lines Employees: 300 people Address: Small Industrial Park, Nghia Long Commune, Nghia Dan District, Nghe An Province, Vietnam.



Total Area: 25,000 m2 Capacity: 50,000 tons/year Production Lines: 5 lines Employees: 100 people Address: Lot 1, Thuy Van Industrial Park, Viet Tri City, Phu Tho Province, Vietnam.





PE FILLER MASTERBATCH

Mega Plast JSC., always brings the best quality products to our customers.

PE Filler Masterbatch is the combination of Polyethylene Resin and CaCO3 ultrafine powder + Additives.

No.		Test			Ар	Applications		
	Specification	Method	Unit	Blown Film	Blow Molding	Injection	Extrusion	Tarpaulin
1	Base			LLDPE	HDPE	HDPE	HDPE	HDPE
2	Grades			+ F201 + F261 + F251	+ B264 + B284 + B204	+ 1204 + 1284 + 1264	+ E204 + E284 + E264	+ W204 + W284 + W264
3	CaCO3 D50 Particle size	Lasser diffraction	μ	1-3	1-3	1-3	1-3	1-3
4	Melt Flow Index (2.16kg/190°C)	ASTM D1238	g/10 mins	0.5-1.5	1-2	5-15	1-2	3-5
5	Specific Gravity Density	ASTM D1505	g/cm3	1.8±0.5	1.8±0.5	1.8±0.5	1.8±0.5	1.8±0.5
6	Moisture (Max)	Precisa	%	0.1	0.1	0.1	0.1	0.1

*Note: We can supply many other different grades of Filler Masterbatch depending on client's specification requirement. We are also pleased to provide samples for trial in your own facility.

WHY CHOOSE US?



PPLICATIONSS

High dosing rate



Good dispersion



Good printability



Low moisture



Smooth surface

Blow Molding



HDPE Injection







Tarpaulin



PP FILLER MASTERBATCH

Mega Plast JSC., always brings the best quality products to our customers. PP Filler Masterbatch is the combination of Polypropylen Resin and CaCO3 ultrafine powder + Additives.

		Test			Applic		oplications		
No. Sp	Specification	Method	Unit	PP Woven	PP Non-woven	Injection	Thermoforming	Lamination	PP Pipe Extrusion
1	Base			РР	РР	РР	РР	РР	PPR
2	Grades			+W202 +W282 +W262	+ N202 + N282	+ 1202 + 1282 + 1262	+ T272 + T282 + T202	+ L352 + L322	+ E202 + E282 + E262
3	CaCO3 D50 Particle size	Lasser diffraction	μ	1-3	1-3	1-3	1-3	1-3	1-3
4	Melt Flow Index (2.16kg/230°C)	ASTM D1238	g/10 mins	5-7	30-35	8-12	10-15	25-30	4-6
5	Specific Gravity Density	ASTM D1505	g/cm3	1.8±0.5	1.8±0.5	1.8±0.5	1.8±0.5	1.8±0.5	1.8±0.5
6	Moisture (Max)	Precisa	%	0.1	0.1	0.1	0.1	0.1	0.1

*Note: We can supply many other different grades of Filler Masterbatch depending on client's specification requirement. We are also pleased to provide samples for trial in your own facility.

WHY CHOOSE US?



High dosing rate



Excellent elongation



Good Compatibility



Low water carryover



Enhance strength





APPLICATION

Injection Molding



Lamination





Mega Pla



Thermoforming



PPR Pipe



WHITE MASTERBATCH

MEGA PLAST JSC., is proud to supply the highest quality of White Masterbatch at the competitive price to customers for over 60 countries.

WHY CHOOSE US?

- High opacity - Improve the whiteness & lightness - Absorb UV light

No	Index	Test Method	Unit	Typical Value
1	Carrier			LLDPE/PP/PET
2	TiO2		%	10-70
3	Processing Temperature	DCS	°C	150
4	Melt Flow Index (2.16kg/190°C)	ASTM D1238	g/10 mins	15-20
5	Density	ASTM D1505	g/cm3	1.33+- 0.5
6	Moiture	ASTM D644	%	0.1 max
7	Shape		Granule	2~3mm
8	Recommended usage rate		%	2-10%

APPLICATIONS



HDPE Blow Molding

PP Woven & Nonwoven Bag



PP Injection Molding





BLACK MASTERBATCH

MEGA PLAST JSC., is proud to supply the highest quality of Black Masterbatch at the competitive price to customers for over 60 countries.

WHY CHOOSE US?

- Great dispersion
- High color fastness and thermal resistance
- Improve end-products' properties, such as UV resistance

No	Index	Test Method	Unit	Typical Value	
1	Carrier			LLDPE/PP/PET	
2	Black Carbon		%	10-50	
3	Melt Temperature		°C	150	
4	Melt Flow Index (2.16kg/190°C)	ASTM D1238	g/10 mins	15-20	
5	Density	ASTM D1505	g/cm³	2.0±0.5	
6	Moiture	ASTM D644	%	0.1 max	
7	Shape		Granule	2~3mm	
8	Recommended usage rate		%	2-5%	

APPLICATIONS

PP Injection & Thermoforming

PP Woven & Nonwoven Bag

HDPE Pipe

Shopping Bags & Garbage Bags



COLOR MASTERBATCH

MEGA PLAST JSC., is proud to supply different types of color masterbatch at highest quality to customers for over 60 countries.

No	Index	Test Method	Unit	Typical Value	
1	Carrier			LLDPE/PP/PET	
2	Pigment content	%		10-45	
3	Melt Temperature	°C		110-130	
4	Melt Flow Index (2.16kg/190°C)	ASTM D1238	g/10 mins	15-20	
5	Density	ASTM D792	g/cm³	1.8±0.5	
6	Moiture	ASTM D644	%	0.1 max	
7	Shape		Granule	2~3mm	
8	Color			Blue,Green, Yellow,Red, Orange,Beige, Purple	

* We can customize & supply different types of Color Masterbatch depending on the client's specification requirement.

WHY CHOOSE US?



Great dispersion



Improve properties



High color fatness



Various color shades



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XP

PP Nonwoven



Blow Molding



PP Woven/Raffia



PP Injection Molding



Extrusion



DESICCANT MASTERBATCH

Desiccant Masterbatch contains Calcium Oxide (CaO), which is a strong water absorber. **MEGA PLAST JSC.,** is proud to supply DESICCANT MASTERBATCH to customers for over 60 countries & most of our customers are satisfied with our quality.

WHY CHOOSE US?

 Remove Moisture
Cuts out the oxidizing effect that occurs during the recycling of the polymer.
Low Dosage rate: 1-2%

Items	Test Method	Unit	Standard
Calcium Oxide content	ASTM D 5630	wt %	75±2
Melt Flow Index (2.16kg/190°C)	ASTM D 1238	g/10 mins	≥ 1
Melt Temperature	DSC	°C	120
Bulk density	ASTM D1895	g/cm³	1.1±0.5
Water Content	ASTM D 644	wt %	0

APPLICATIONS



Blown Film



PP Injection Molding



Sheet/ Pipe Extrusion



PP Woven/ Raffia

ADDITIVE MASTERBATCH ALL YOU NEED TO IMPROVE PLASTIC'S PRODUCTION



Optical Brightener Masterbatch



Bio Masterbatch



Processing-Aid Masterbatch



Anti-UV Masterbatch



Anti-Block Masterbatch



Fiber Glass Compound

Grade	Description
Grade: NH OB-03	Reduce yellowing, brightener whiteness, and enhance the brightness
Grade: NH BIO-ST01	Solutions for the sustainable market. Meet latest biodegradability and composability regulations and requirements
Grade: NH PPA02	Enhance the melting processability, and handling of high molecular weight plastics
Grade: NH UV04Y	Prevent UV light's negative impacts on end-products and Maintain end-products' mechanical properties and improve end-products' durability.
Grade: NH ATB01	Improve the handling, solve the blocking problem and upgrade plastic products to reach maximum efficiency
Grade: NH GF60	Improve Strength, impact resistance and Weather Resistance

Beside mentioned Additive Masterbatch, we can supply many different types of Additive masterbatch depending on client's specification requirements, such as: Flame retardant additives, Antioxidant Masterbatch, Polymer processing additives, Cling additives masterbatch, PET Masterbatch, Transparent Filler masterbatch ...

PACKAGING & LOADING















CERTIFICATION

Thanks to the advantages of our own Calcium Carbonate powder factories, we commit customers to the most competitive prices and highest quality products. Our Masterbatch are approved for use in food contact packaging: without heavy metal, meeting Halal certification and REACH standards complying with EU regulations.





VILAS 23 SGS Test Report Page 1 of 19 edes the report No. VNHL19 This repo MEGA PLAST JOINT STOCK COMPANY LITTLE INDUSTRIAL PARK, NGHIA LONG COMMUNE, NGHIA I VIETNAM The follow SGS Job N VNHL1908012935HG-0 Sample Desc Color Characteristic FILLER MASTERBATCH WHITE PORCELAIN PE PLASTIC FILLER MASTERBATCH SOLID PARTICLES MEGA PLAST JOINT STOCK COMPANY MEGA PLAST JOINT STOCK COMPANY AUGUST 05, 2019 AUGUST 05, 2019 AUGUST 05, 2019 TO AUGUST 21, 2019 PLEASE REFER TO THE RESULT SU PLEASE REFER TO NEXT PAGE(S). Test Requision Regulation (EU) No 10/2011 stic - Overall Migration Pass/ See result Pass/ See result Pass/ See result ecific Migration of Heavy Metals ive 94/62/EC (Pb, Cd, Hg, Cr VI) ation (EC) No. 1907/2006 (REACH) Annex XVII and its ame

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MARKET & EXHIBITION







NHAT HUY GROUP

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